#### **PATENT COOPERATION TREATY**

### **PCT**

#### INTERNATIONAL PRELIMINARY REPORT ON PATEN

REC'D 3 0 NOV 2005
PATENTABILITY
WIPO PCT

(Chapter II of the Patent Cooperation Treaty) WIPO

(PCT Article 36 and Rule 70)

	T			
Applicant's or agent's file reference 2003M091	FOR FURTHER ACTION See Form PCT/IPEA/416			
International application No. PCT/EP2004/009357	International filing date (c 20.08.2004	day/month/year)	Priority date (day/month/year) 29.08.2003	
International Patent Classification (IPC) or national classification and IPC C07C69/80, C07C67/08, C07C67/48, H01B3/44				
Applicant EXXONMOBIL CHEMICAL PATENTS INC. et al.				
This report is the international pre Authority under Article 35 and trar	liminary examination repairsmitted to the applicant	oort, established by t according to Article	this International Preliminary Examining 36.	
2. This REPORT consists of a total of 6 sheets, including this cover sheet.				
3. This report is also accompanied by ANNEXES, comprising:				
a. $\square$ sent to the applicant and to the International Bureau) a total of sheets, as follows:				
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).				
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.				
b. ☐ <i>(sent to the International B</i> sequence listing and/or tab Box Relating to Sequence	les related thereto, in co	omputer readable for	aber of electronic carrier(s)) , containing a rm only, as indicated in the Supplemental re Instructions).	
4. This report contains indications re	lating to the following ite	ems:	•	
☐ Box No. I Basis of the opi	nion			
☐ Box No. II Priority				
Box No. III Non-establishm	ent of opinion with regar	d to novelty, inventi	ve step and industrial applicability	
Box No. IV Lack of unity of				
☐ Box No. V Reasoned state applicability; cita	ment under Article 35(2) ations and explanations	) with regard to nove supporting such stat	elty, inventive step or industrial tement	
☐ Box No. VI Certain docume				
☐ Box No. VII Certain defects	in the international appli	cation		
☐ Box No. VIII Certain observa	tions on the internationa	al application		
Date of submission of the demand		Date of completion of	this raport	
		Date of completion of	, and report	
29.06.2005		29.11.2005		
Name and mailing address of the international		Authorized Officer	PAT-	
preliminary examining authority:  European Patent Office			The state of the s	
D-80298 Munich Tel. +49 89 2399 - 0 Tx: 5236	56 apmu d	Sen, A		
Fax: +49 89 2399 - 4465	ου ομιία α	Telephone No. +49 8	9 2399-8328	

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/EP2004/009357

_	Box No. I	Basis of the report
1.	With regard	d to the <b>language,</b> this report is based on the international application in the language in which it was otherwise indicated under this item.
	WITHOUT	port is based on translations from the original language into the following language , is the language of a translation furnished for the purposes of:
	☐ inte ☐ pub	rnational search (under Rules 12.3 and 23.1(b)) lication of the international application (under Rule 12.4) rnational preliminary examination (under Rules 55.2 and/or 55.3)
2.		I to the <b>elements*</b> of the international application, this report is based on <i>(replacement sheets which furnished to the receiving Office in response to an invitation under Article 14 are referred to in this priginally filed" and are not annexed to this report):</i>
	Description	Pages
	1-30	as originally filed
	Claims, Nun	nbers
	1-35	as originally filed
	Drawings, S	heets
	1/2-2/2	as originally filed
	□ a seque	ence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing
3.		endments have resulted in the cancellation of:
	☐ the o	description, pages claims, Nos.
	☐ the o	drawings, sheets/figs sequence listing <i>(specify)</i> :
	☐ any	table(s) related to sequence listing (specify):
4.		port has been established as if (some of) the amendments annexed to this report and listed below n made, since they have been considered to go beyond the disclosure as filed, as indicated in the all Box (Rule 70.2(c)).
	☐ the c	lescription, pages laims, Nos.
	☐ the c	lrawings, sheets/figs
	☐ the s	equence listing (specify): - able(s) related to sequence listing (specify):
	* If ite	m 4 applies, some or all of these sheets may be marked "superseded."

### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/EP2004/009357

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

7-28

No: Claims

1-6,29-35

Inventive step (IS)

Yes: Claims

No: Claims

1-35

Industrial applicability (IA)

Yes: Claims

1-35

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

D1: US-A-5 880 310 D2: GB-A-1 096 917 D3: US-A-5 798 319 D4: US-A-4 284 793 D5: US-B1-6 437 170

D6: PATENT ABSTRACTS OF JAPAN vol. 2000, no. 24, 11 May 2001 (2001-05-11)

& JP 2001 206866 A

#### SECTION V:

•)

- 1. Claims 1-6 directed to a di-alkyl phthalate compound characterised by a degree of specified features meet an objection under Article 33(2) PCT in view of the prior art documents D1-D6 which all describe this class of compounds in connection also with the indicated degree of chemical purity (see D1: column 3, lines 29-30 and 41-43; Examples, Tables 1, 2 and 3; see D2: Examples I to IV; see D3: column 5, line 24; column 15, Table 1, lines 36-39; claims, in particular claims 1-9; see D4: Examples; Table 1, 2 and 3; see D5: column 2, lines 25-31; column 12, Example 2; claims; see D6: "abstract" and Figure 1, Table). Accordingly, the documents cited describe <u>pure</u> compounds which are not contaminated by a light ends content and which have been measured with regard to the acid value and the volume resistivity.
- 2. Claims 7-28 directed to a process for the production of a plasticiser ester are considered not to meet an objection under Article 33(3) PCT in view of the combined teachings of D5 and D3 / D4 (see D3: column 6, lines 1-3; see D4: column 2, lines 23-48). D5 describes the step of neutralizing the crude diester compound with an aqueous alkali, such as aqueous sodium hydroxide, forming a two-phase mixture, separating off the aqueous phase and washing the organic phase. For further purification, the neutralized and washed diester is stripped to form a stripped material, and this material is further treated with an adsorbent, such as activated carbon, followed by filtration via a filter aid (see D5: column 12, lines 3-32, in particular 29-32 for indications regarding the quality of the final compound). As noted by the Applicant the document D5 does not indicate a filter step between the steps of treating with a base and stripping (see step (iii) in claim 7). This step is however indicated in D3 and/or D4 in the context of the "filtration of solids from the ester mixture containing the bulk of the excess alcohol used in the esterification" (see D3)

### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

International application No.

PCT/EP2004/009357

and in the context of a general method in which "an ester is contacted with a large excess of a solid alkali in a treating vessel and the excessive alkali is recovered by providing a solid-liquid separator" (see D4).

The inventive step objection for the above-mentioned set of claims is also raised in view of the teachings from the documents D1-D4 and D6:

D1 describes the process for the production of a plasticiser ester comprising esterifying an acid or an anhydride with an alcohol to form an ester compound, treating the crude ester with a base to form a treated ester, recovering the excess alcohol. The resulting product is then purified through a combination of finefiltration using a filter aid and adsorption treatment, so that a plasticizer ester having an excellent volume resistivity values and an acid value well below 0.2 mg KOH/g is obtained (see D1: Tables 1, 2, 3). D2 describes treating the crude ester product with an adsorbent, and filtering the product "through a bed of kieselguhr supported on sintered glass".

D3 describes the addition of an adsorbent to the reaction mixture following esterification. Addition of water and base, removal of the water, filtration of solids from the ester mixture, removal of excess alcohol and removal of any residual solid from the stripped ester provides an ester product with a lower total acid number and a higher volume resistivity. D4 has a feature in the treatment of the ester with a solid alkali, followed by treatment with an adsorbing agent and then filtration. The results provided in D4 show a lower acid value of 0.002 mg KOH/g and a high volume resistivity.

D6 also describes the steps comprising the removal of the monohydric alcohol compound and the use of an adsorbent followed by filtration. The acid number and the volume resistivity are shown in the Table provided along with the abstract.

The difference between the process described in the application and the processes described in the prior art documents D1-D4 and D6 is based only on a different sequence of the purification steps. For example the difference with respect to D1 is that in D1 the filtration is carried out only at a latter moment, and thus that undesired "solids could be present in the reaction mixture during the stripping procedure" (see the application on page 5, lines 3-8). On the other hand, in view of the fact that a filtration step before or after treatment with an adsorbent does not seem connected with an unexpected and surprising effect and, in this context, in view of the fact that modifications in purification up procedures, as described in the art, provide final ester compounds of similar high quality, an inventive step cannot be recognized.

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

International application No.

PCT/EP2004/009357

- 3. Claims 29 33 directed to a method for purifying a plasticiser ester "which comprises forming a mixture of the ester and an adsorbent and subsequently filtering the mixture" as well as to the use of a mixture of activated carbon and filter aid in the purification by filtration of a plasticiser ester" meet an objection under Article 33(2) PCT in view of the prior art documents D1-D6 (see D1: column 5, lines 7-15; see D2: page 1, lines 57-63; see D3: claims, e.g. claim 3; see D4: claim 1; see D5: column 12, lines 23-28; see D6: "abstract"/ compare the application on page 14, lines 13-16 and page 16, line 30, "the adsorbent, e.g. active carbon").
- 4. Claims 34 and 35 directed to a polyvinyl chloride composition and its use meet also an objection under Article 33(2) PCT in view of the prior art documents D1-D6 (see for example D1: column 1, lines 14-21; see D5: column 2, lines 25-31; column 12 to column 13, line 3).